

FITTING AND CONNECTION INSTRUCTIONS

An electro-mechanical reduction operator within an aluminium casing.

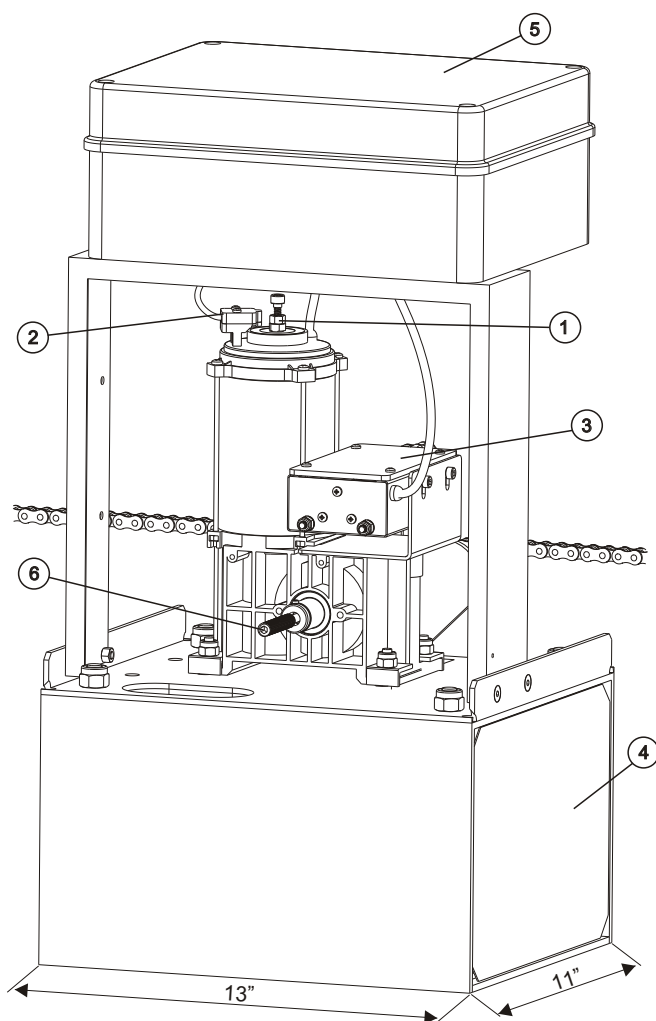
The TAURUS can be supplied with either:

A mechanic friction clutch or electronic sensing device as methods of limiting the motor torque.

The gates open & close stop limits are accurately archived by mechanically triggering the on-board micro-switch.

Manual release is quickly archived by operating a key operated manual release system.

The microprocessor control unit has a choice of automatic or semi-automatic control logic and will provide all normal safety logic functions.



- | | |
|-------------------------------------|---------------------------|
| 1 Adjusting screw mechanical clutch | 4 Foundation plate |
| 2 Magnetic encoder | 5 Electronic control unit |
| 3 Limit switch | 6 Release |

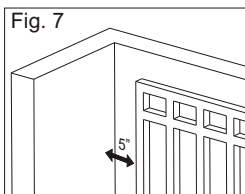
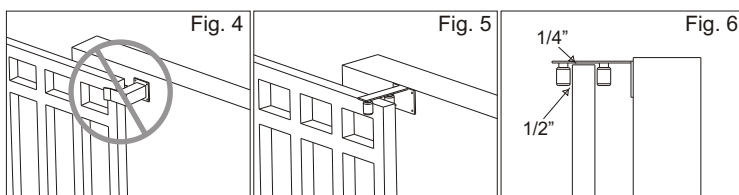
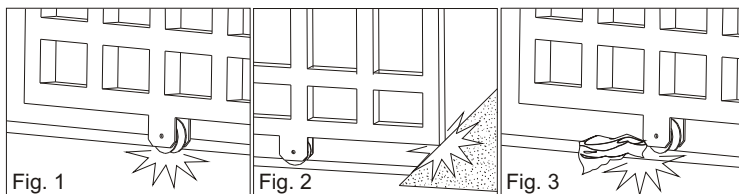
TECHNICAL DATA

Power supply	115 V (±5%) 50/60 Hz
Power	200 W
Absorbed current	2 A
Thrust force	12 Nm
Capacitor	35uF
Gate speed (pinion Z20)	10,2 In/sec
Use rate	30 %
Housing protection	IP 55

Gate arrangement

The first thing to check is that the gate is in good running order as follows:

- The gate is rigid and straight and runs smoothly throughout its travel.
- that the inferior sliding guide-rail is perfectly straight and horizontal to avoid a derailment of the gate (fig. 1); furthermore it must be free of irregularities and foreign bodies which could obstruct the normal run of the gate (fig. 2 and 3).
- that the upper guides are not fixed (fig. 4) but furnished with rollers which allow the sliding of the gate without difficulties (fig. 5 and 6).
- that the distance between the end of the gate (in maximum opening position) and the eventual wall must be at least of 5 inches (fig. 7).
- The lower support wheels have sealed bearings or grease points.
- The top guide must be manufactured and installed so that the gate is perfectly upright.
- Physical gate stops must be fitted to prevent the gate coming out of its guides and track.



Important: Install the warning signs which informs the pedestrians about the danger they run when passing or resting in the environment of the gate.

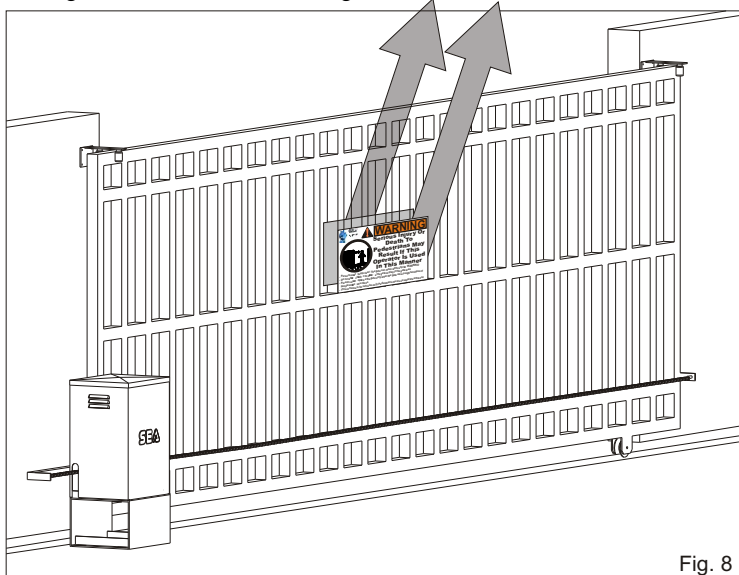
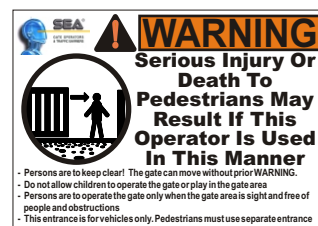


Fig. 8

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Mounting plate installation

To install the mounting plate it is necessary to:

1) Have a mounting plate manufactured to the dimensions shown in Fig. 1. The plate will require to have concrete holding ties welded to the base.

N.B. It is best if the gate structure allows the plate to be raised up from the finished level by 2". This will stop water gathering around the operator.

2) When you are concreting in the plate install any necessary cable ducts (1" dia. minimum) and cables in through the base plate. Cable ducts should have sweep bends not elbow ones.

3) When concreting in the plate check that the plate is perfectly levelled.

4) The chain must be at a minimum distance of 3" from the gate.

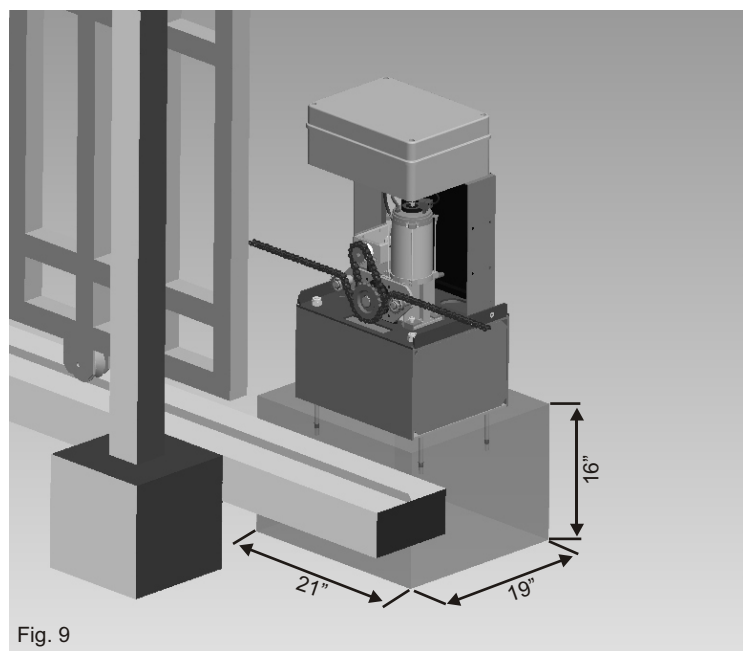


Fig. 9

Release device

To release the gate:

- On the side of the operator opposite to the pinion unscrew the releasing cap (Fig. 11), insert the hexagon "T" key (Fig. 11) and without forcing turn the key clockwise until it stops (Fig. 12);
- manually open and close the gate.

To reconnect:

- Insert the hexagon "T" key (Fig. 11) and without forcing turn anticlockwise until it stops (Fig. 12);
- slowly manually slide the gate until it reconnects the drive;
- do not attempt to use the operator electrically before reconnecting the drive.

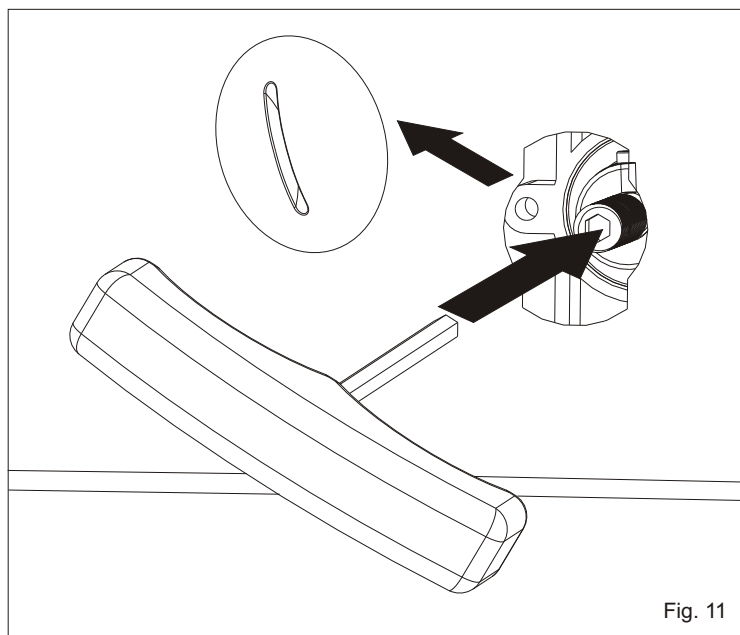


Fig. 11

RELEASE

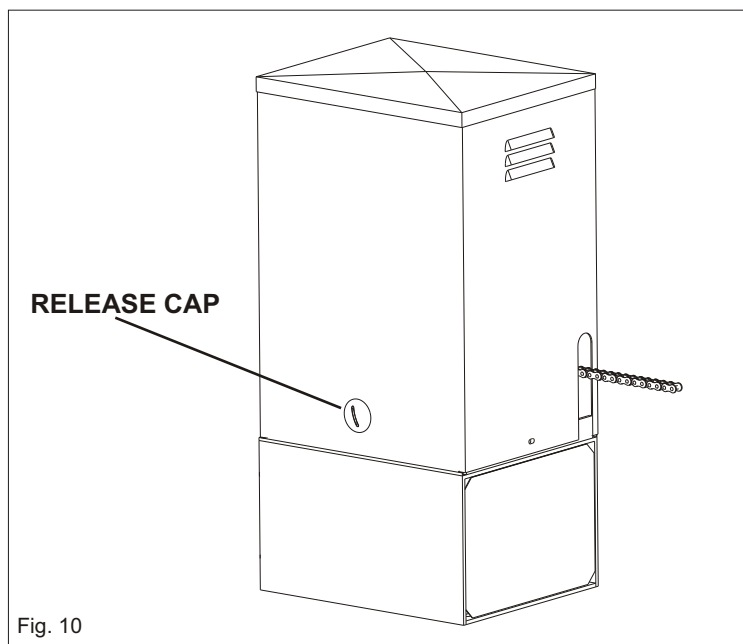


Fig. 10

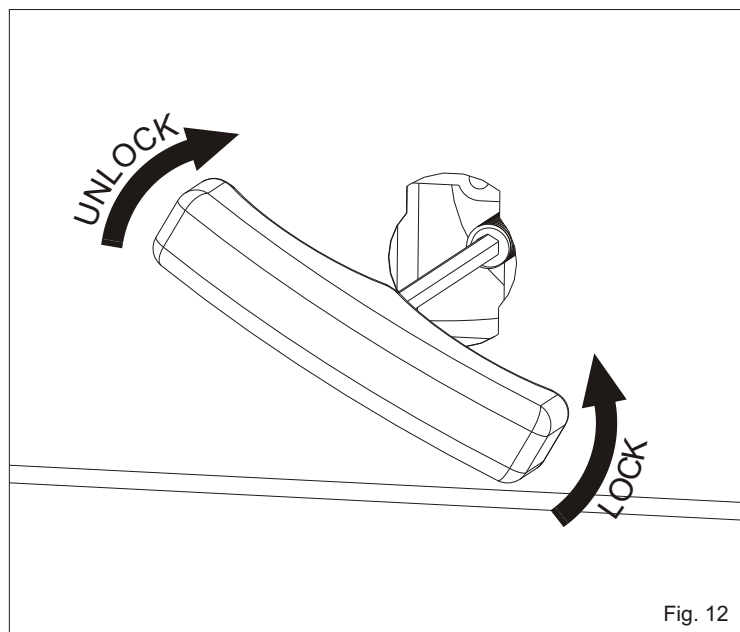


Fig. 12

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LIMIT SWITCH ADJUSTING:

Before acting on the limit switch, make sure that during the assembling of the motor reducer complete of chain at the gate, the limit switch cursor must be in the central position of its run and the gate must be in the middle of its opening.

To install and adjust the limit switches in opening, see the following instructions:

- release the motor reducer
- bring the gate to the complete opening
- act on the adjusting screw so that the microswitch can activate the contact with the cursor (Fig. 13)

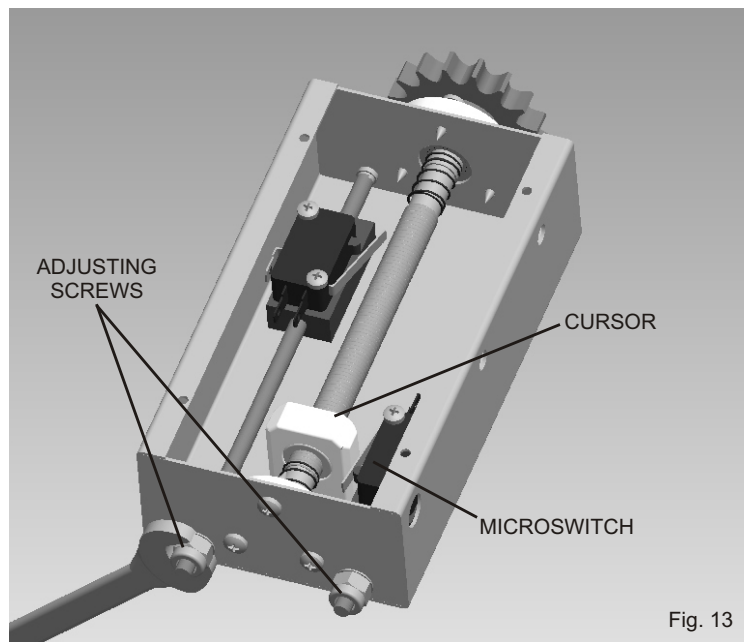


Fig. 13

To install and adjust the limit switches in closing, see the following instructions:

- release the motor reducer
- bring the gate to the complete closing
- act on the adjusting screw so that the microswitch can activate the contact with the cursor (Fig. 14)

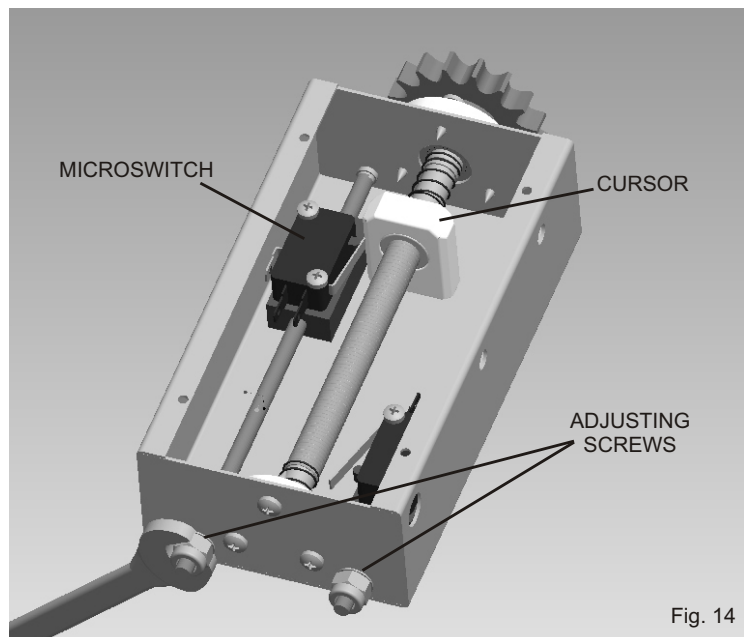


Fig. 14

To have a more accurate adjustment, act on the adjusting screws in the testing phase, after having executed the previous operations.

Notice: to adjust the way of the gate run in opening and in closing, make reference to the instructions of the electronic control unit.

CLUTCH ADJUSTMENT

To adjust the clutch act as follows:

- Turn the stop of the electronic control unit and unscrew the fixing nut keeping locked screw "A" as in Fig. 15 to act on the clutch with an hexagonal key.
- Act on the "A" screw (Fig. 16) in the following way:
- Clockwise = less clutch sensibility and more pushing force
- Anti-clockwise = more clutch sensibility and less pushing force

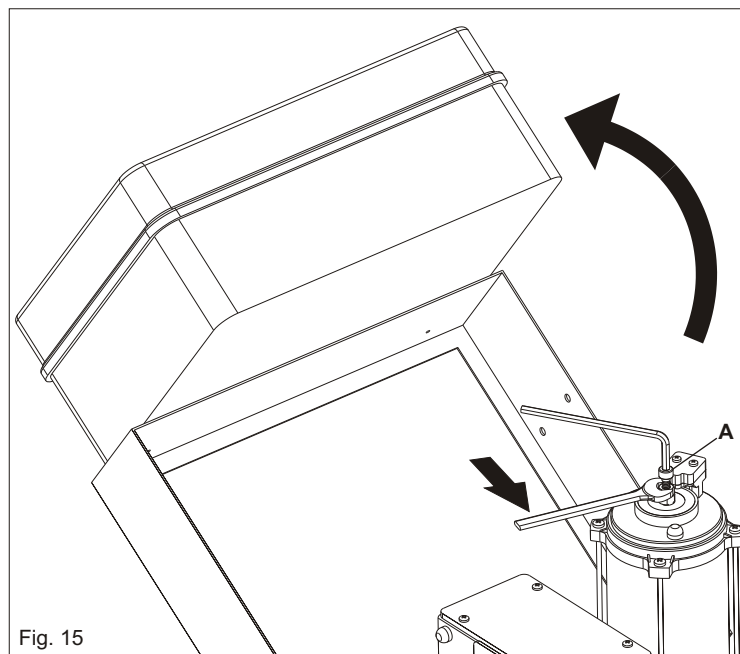


Fig. 15

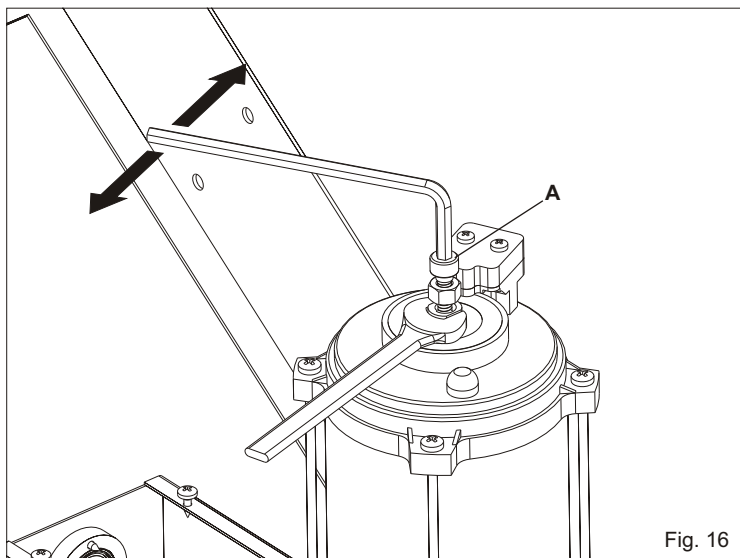


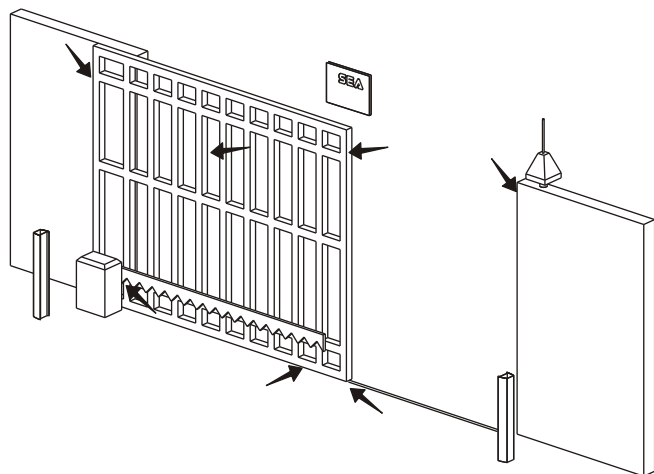
Fig. 16



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1) **TAURUS** operator
 2) Rx photocell
 3) Tx photocell

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- 1) **TAURUS** operator
 2) Rx photocell
 3) Tx photocell
 4) Pneumatic safety edge
 5) Key switch
 6) Flashing warning lamp
 7) Radio receiver
 8) Antenna
 9) Warning notice
 10) RCD Circuit breaker 16A- 30mA



The points pointed by arrows are potentially dangerous. The installer must take a thorough risk examination to prevent crushing, conveying, cutting, grappling, trapping so as to guarantee a safe installation for people, things and animals. (Re. Laws in force in the country where installation has been made.)

As for misunderstandings that may arise refer to your area distributor or call our help desk. These instructions are part of the device and must be kept in a well known place. The installer shall follow the provided instructions thoroughly. SEA USA Inc. products must only be used to automate doors, gates and wings. Any initiative taken without SEA USA Inc. explicit authorization will preserve the manufacturer from whatsoever responsibility. The installer shall provide warning notices on not assessable further risks. SEA USA Inc. in its relentless aim to improve the products, is allowed to make whatsoever adjustment without giving notice. This doesn't oblige SEA USA Inc. to up-grade the past production. SEA USA Inc. can not be deemed responsible for any damage or accident caused by product breaking, being damages or accidents due to a failure to comply with the instructions herein. The guarantee will be void and the manufacturer responsibility will be nullified if SEA USA Inc. original spare parts are not being used. The electrical installation shall be carried out by a professional technician who will release documentation as requested by the laws in force. Packaging materials such as plastic bags, foam polystyrene, nails etc must be kept out of children's reach as dangers may arise.

This manual is your property. Please keep for future reference.



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