

The 412 Operator and 450 MPS Control Panel: Installation Manual

Contents

Important Safety Information.....	2
Technical Data.....	4
The 412 Compact Operator.....	4
The Control Panel.....	4
Unpacking the Operator.....	5
The 412 Compact Operator.....	6
General Characteristics.....	6
Operating Logic.....	6
Manual Release Mechanism.....	6
General Operating Logic.....	7
Logical Operating Modes.....	7
Installation Instructions.....	10
Prepare the Gate.....	10
Install the Operator.....	10
Establish the Orientation of the Operator and the Gate Leaf.....	10
Attach the Rear Mounting Bracket.....	10
Attach the Operator to the Rear Mounting Bracket.....	12
Attach the Operator to the Front Mounting Bracket.....	12
Attach the Front Mounting Bracket to the Gate Leaf.....	12
Attach the Operator Cover.....	13
Install the 450 MPS Control Panel.....	14
Connect the Main Power Supply.....	14
Connect One Activating Device.....	15
Connect the Operator(s) to the Control Panel.....	15
Check the Motor's Direction of Rotation.....	17
Connect Other Devices.....	17
Set Operating Controls.....	20
Set DIP Switches.....	20
Adjust the Potentiometers.....	20
Maintenance.....	21
The 412 Operator.....	21
The Control Panel.....	21
Troubleshooting.....	21



FAAC International, Inc.
303 Lexington Avenue
Cheyenne, WY 82007
www.faacusa.com

Important Safety Information

Both the installer and the owner and/or operator of this system need to read and understand this installation manual and the safety instructions supplied with other components of the gate system. This information should be retained by the owner and/or operator of the gate.

WARNING! To reduce the risk of injury or death

1. **READ AND FOLLOW ALL INSTRUCTIONS.**
2. Never let children operate or play with gate controls. Keep the remote control away from children.
3. Always keep people and objects away from the gate. **NO ONE SHOULD CROSS THE PATH OF THE MOVING GATE.**
4. Test the gate operator monthly. The gate **MUST** reverse on contact with a rigid object or stop when an object activates the non-contact sensors. After adjusting the force or the limit of travel, retest the gate operator. Failure to adjust and retest the gate operator properly can increase the risk of injury or death.
5. Use the emergency release only when the gate is not moving.
6. **KEEP GATES PROPERLY MAINTAINED.** Read the owner's manual. Have a qualified service person make repairs to gate hardware.
7. The entrance is for vehicles only. Pedestrians must use separate entrance.
8. **SAVE THESE INSTRUCTIONS.**

There are three kinds of safety issues involved with an automatic gate operator: issues arising from the design of the gate, from the installation of the gate and the operator, and from the use of the gate operator. The following information is designed to help you be sure

your gate and its operator are well-designed, installed correctly, and used safely.

Gate Design

1. A gate is a potential traffic hazard, so it is important that you locate the gate far enough away from the road to eliminate the potential of traffic getting backed up. This distance is affected by the size of the gate, how often it is used, and how fast the gate operates.
2. The operator you choose to install on your gate must be designed for the type and size of your gate and for the frequency with which you use the operator.
3. Your gate must be properly installed and must work freely in both directions before the automatic operator is installed.
4. An automatic operator should be installed on the inside of the property/fence line. Do not install the operator on the public side of the property/fence line.
5. Pedestrians should not use a vehicular gate system. Prevent such inappropriate use by installing separate gates for pedestrians.
6. Exposed, reachable pinch points on a gate are potentially hazardous and must be eliminated or guarded.
7. Outward swinging gates with automatic operators should not open into a public area.
8. The operating controls for an automatic gate must be secured to prevent the unauthorized use of those controls.
9. The controls for an automatic gate should be located far enough from the gate so that a user cannot accidentally touch the gate when operating the controls.
10. An automatic gate operator should not be installed on a gate if people can reach or extend their arms or legs through the gate. Such gates should be guarded or screened to prevent such access.

Installation

1. If you have any question about the safety of the gate operating system, do not install this operator. Consult the operator manufacturer.
2. The condition of the gate structure itself directly affects the reliability and safety of the gate operator.

3. Only qualified personnel should install this equipment. Failure to meet this requirement could cause severe injury and/or death, for which the manufacturer cannot be held responsible.
4. The installer must provide a main power switch that meets all applicable safety regulations.
5. Clearly indicate on the gate with a minimum of 2 warning signs (visible from either side of the gate) that indicate the following:
 - The gate is automatic and could move at any time, posing a serious risk of entrapment.
 - Children should not be allowed to operate the gate or play in the gate area.
 - The gate should be operated only when it is visible to the operator and the when the area is free of people and obstructions.
6. It is extremely unsafe to compensate for a damaged gate by overtightening a clutch or increasing hydraulic pressure.
7. Devices such as reversing edges and photocells must be installed to provide better protection for personal property and pedestrians. Install reversing devices that are appropriate to the gate design and gate application.
8. Before applying electrical power, be sure that the voltage requirements of the equipment correspond to your supply voltage. Refer to the label on your operator system.

Use

1. Use this equipment only in the capacity for which it was designed. Any use other than that stated should be considered improper and therefore dangerous.
2. When using any electrical equipment, observe some fundamental rules:
 - Do not touch the equipment with damp or humid hands or feet.
 - Do not install or operate the equipment with bare feet.
 - Do not allow small children or incapable persons to use the equipment.
3. If a gate system component malfunctions, turn off the main power before making any attempt to repair it.
4. Do not attempt to impede the movement of the gate. You may injure yourself as a result.
5. This equipment may reach high temperatures during operation; therefore, use caution when touching the external housing of the operator.
6. Learn to use the manual release mechanism according to the procedures found in this installation manual.
7. Before carrying out any cleaning or maintenance operations, disconnect the equipment from the electrical supply.
8. To guarantee the efficiency of this equipment, the manufacturer recommends that qualified personnel periodically check and maintain the equipment.

U.L. Class and FAAC Operator Model		Duty Cycle	Typical Use
Class I: Residential Vehicular Gate Operator			
402	750	Limited duty	• Home use
422	760		• Small apartment building, for example, up to 4 units in a building, with limited public access
412			
Class II: Commercial/General Access Vehicular Gate Operator			
400	640	Continuous duty	• Apartment buildings
620			• Very public access
Class III: Industrial/Limited Access Vehicular Gate Operator			
400	640	Continuous duty	• No public access
620			
Class IV: Restricted Access Vehicular Gate Operator			
620	640	Continuous duty	• Prison rated security

Technical Data

The 412 Compact Operator

Parameter	Measure	
Voltage required ¹ , VAC	115, +6 or -10%, 50-60 Hz	230, +6 or -10%, 50-60 Hz
Duty type	Residential duty	
Maximum duty cycle ²	18 cycles/hr	30 cycles/hr
Maximum leaf length, ft (m)	14 (4.3)	
Maximum leaf swing, deg	110	
Thrust and traction ³ , ft-lb (Nm)	0-294 (0-400)	0-235 (0-320)
Stroke, in. (cm)	11 3/8 (29)	
Rod speed ⁴ , in./sec (cm/sec)	3/4 (1.9)	5/8 (1.6)
Thermal cut out, deg F (deg C)	284 (140)	
Operator dimensions, l x w x h, in. (cm)	39 5/16 x 3 3/4 x 7 9/16 (99.8 x 9.5 x 19.2)	
Operator weight, lb (kg)	14.3 (6.5)	
Current draw, A	5	2
Maximum amperage draw for accessories, mA	300	360

¹ Your standard 220 VAC power supply meets the specification for 230 VAC, +6 or -10%

² While the 412 Operator is capable of 18 or 30 cycles/hr, as a residential-duty operator it is not designed for such continuous, sustained operation.

³ Additional torque may be available for heavier gate leaves if you change capacitors. Call our Technical Department. Note that any change in the capacitors may affect duty cycle.

⁴ The 90-deg opening time for a gate with the 412 Operator is a maximum of about 46 sec. Note that both the mounting dimensions and the torque adjustment help to determine the precise opening speed.

The Control Panel

The 450 MPS control panel is installed with the 412 Compact Operator. Both the control panel and the operator must use the same power supply voltage.

To determine the voltage requirement of your operator, look at the label on the operator. To determine the voltage requirement of your 450 MPS control panel, refer to the label on the transformer of the control panel.

The control panel allows you to set these parameters:

- The closing leaf delay for a two leaf gate system (note the opening leaf delay is fixed at 2.5 sec)

- The opening/closing time
- The pause time
- The torque
- The operating logic for your gate system
- The reversing stroke function of the operator
- The behavior of triggered reversing devices

Power source: Use the power source that matches both the operator and the control panel.

Note that your standard 220 VAC power source meets the specification for 230 VAC (+6 or -10%, 50-60 Hz).

Operating logics available: A, S, E, EP, B, and C.

Unpacking the Operator

When you receive your 412 Compact Operator, complete the following steps.

Inspect the shipping box for physical damage such as a torn carton. Then inspect the operator after you remove it from the box. Notify the carrier immediately if you note any damage because the carrier must witness the damage before you can file a claim.

As you unpack the box, insure that all the parts listed below are included (also see Figure 1). Your kit (a pair of operators) has these parts:

- 1 Control panel box with control panel installed inside (only 1 per kit). Inside the enclosure is a package of 4 screws to hold the lid on the enclosure and 4 plugs for the surface mounting knockout holes.
 - 2 412 Operator units. One is marked SX and one is marked DX. Be sure to install each on the proper gate leaf (see Figure 2).
- 2 Protective covers for the worm screw housing of the operator
 - 1 Package of mounting hardware:
 - 2 Rear mounting brackets
 - 2 Rear mounting plates that attach to the gate post (or column)
 - 2 Front mounting brackets that attach the operators to the gate leaves
 - 1 Parts package:
 - 2 Capacitors
 - 2 End caps
 - 2 Plastic inserts for the protective cover
 - 2 Manual Release keys
 - 2 Plugs for covering the Manual Release keyhole
 - 6 Snap rings
 - 4 Screws for attaching the cover to the operator
 - 2 Long pins for rear mounting (each requires 1 snap ring)
 - 2 Short pins for front mounting (each requires 2 snap rings)

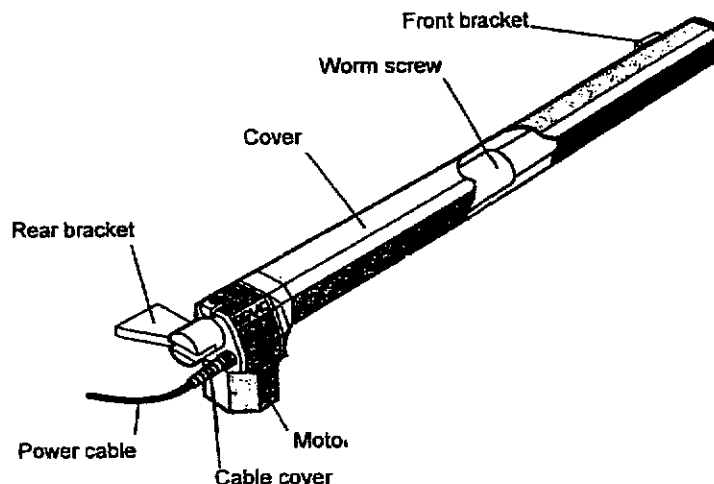


Figure 1. Parts of the 412 Compact Operator (SX model is shown)

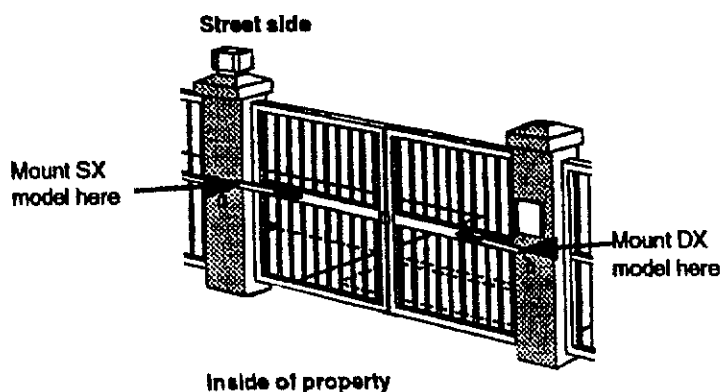


Figure 2. Mount the proper model (SX or DX) on the gate leaf whether the gate swings inward or outward.

The 412 Compact Operator

General Characteristics

The FAAC 412 Compact Operator is an automatic gate operator for a swinging gate leaf. The 412 Compact Operator is useful in apartment and other residential applications and can accommodate a gate leaf up to 14 ft (4.3 m) long.

The self-contained 412 Compact Operator consists of an electric motor that drives a worm screw housed in an aluminum casing.

The locking the 412 Operator provides in the fully opened and fully closed positions is a service device rather than a security device. Additional, external locks are recommended under the following conditions:

- Yours is a solid-faced gate.
- The length of the gate leaf is 6 ft (2 m) or longer.
- The installation requires tight security.
- The site is subject to vandalism.
- The site is subject to strong or very gusty wind.

For gates with two leaves, two operators are installed. Each of them is designed for either the right or left gate leaf: If the hinge is on the left as you face the gate on the side where the operator will be installed, you want a left or SX version; if the hinge is on the right when you face the gate on the side where the operator will be installed, you want a right or DX version. A kit has one right and one left version.

In two-operator gate installations, both operators are wired to one control panel. In such gate installations, one leaf can be wired and programmed to close slightly later than the other leaf to accommodate overlapping gate designs.

The 450 MPS electronic control panel is a microprocessor-based controller that accepts a wide range of product accessories and reversing devices, thus allowing for flexible gate system design. The control panel sets the closing leaf delay, the opening/closing time, the pause time, the torque, the operating logic of the gate system, the function of the reversing stroke (required for some electric locks), and the behavior of triggered reversing devices during the closing phase.

For its protection, the single-phase, bidirectional motor shuts off automatically if its operating temperature reaches 284 deg F (140 deg C). Also for the protection and proper operation of the 412 Operator, each gate leaf on which it is installed must have a fixed positive stop in both the opened and closed positions.

Built-in security and anti-crushing measures of the 412 Operator include a key-operated Manual Release mechanism and a torque adjustment mechanism that precisely controls the force transmitted to the gate leaf through the 412 Operator.

The Manual Release mechanism is a key-operated device that disengages (or engages) the worm screw drive of the 412 Operator. When the drive is disengaged, you can open and close the gate leaf by hand. Such manual operation of the gate is necessary during installation and useful during power failures.

The torque of the 412 Operator is controlled by a potentiometer located on the 450 MPS control panel. FAAC recommends that the gate leaf stop if it encounters a force of more than about 33 lb (15 kg).

Reversing devices (such as inductive loops and photocells) should be installed to provide non-contact reversing operation.

Operating Logic

The 412 Operator provides a Manual Release mechanism for manually operating the gate. Manual operation of the gate requires using a special key. The 450 MPS Control Panel provides logical operating modes set on the control panel.

Manual Release Mechanism

The Manual Release mechanism is a built-in release device of the 412 Operator (see Figure 3). To access the keyhole, remove the plug on the top of the motor housing. Then insert the key and turn it a half turn in the direction of the gate's closing to disengage the operator's motorized operation. You can now move the gate leaf by hand to open or close the gate. Operating the gate leaf by hand is necessary during installation and is useful during power failures.

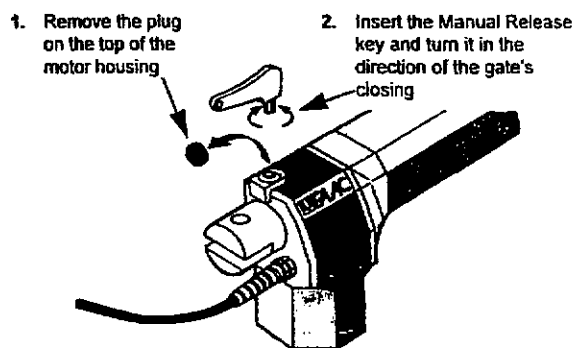


Figure 3. Use the Manual Release key to disengage the 412 Operator from its motor so that you can move the gate leaf by hand in the opening or closing direction

You re-engage the motor of the operator by turning the key one full turn in the direction of the gate's opening. Remove the key and replace the plug.

General Operating Logic

Given the electromechanical nature of the 412 Operator, the behavior of the operator when it encounters an obstacle is always the same *no matter which logical mode of operation has been set on the control panel.*

If an obstruction interrupts the gate's opening, the gate stops its movement (depending on the weight of the obstruction) though the motor continues to run its entire cycle. Sending a signal after the interruption in opening causes the gate to close.

WARNING! The pressure the gate leaf applies to an obstruction is determined by the torque adjustment setting. It is the installer's responsibility to make sure the torque is correctly set.

If an obstacle interrupts the gate's closing, the gate stops its movement, though the motor continues to run its entire cycle. Sending another signal causes the gate to reopen.

WARNING! Any triggered reversing or stopping device prevents an activating command from being recognized. You cannot activate the gate to open or close until the reversing or stopping device has been cleared.

Logical Operating Modes

Note: Reversing devices are either opening reversing devices or closing reversing devices, depending on where the device is connected on the terminal strip. FAAC strongly recommends the use of reversing devices no matter which logic you choose for your gate operation.

The logics available on the 450 MPS control panel are briefly described below. You can find a complete

description of each logic in the tables on the following pages.

- **A (automatic):** The gate opens on command and automatically closes after a pause phase. A second command on opening is ignored; a second command during the pause phase causes the gate to close immediately; a second command during closing reopens the gate.
- **S (security):** The automatic mode is like A logic except that a second command during opening immediately closes both gate leaves.
- **E (semi-automatic):** This mode requires a command to open and a command to close. A second command during opening or closing causes the gate leaves to stop all motion. A third command then closes the gate.
- **EP (semi-automatic, step by step):** This mode requires a command to open and a command to close. A second command during opening or closing causes the gate leaves to stop all motion. A third command then reverses the previous motion of the gate leaves.
- **B (manned, pulsed):** This mode is designed for guard station use and requires a three-button switch (pulsed) to open, close, and stop the gate barrier.
- **C (manned and constant):** This mode is designed for guard station use and requires at least a two-button switch (constant pressure required on each button) to open, close, and stop the gate barrier (no pressure on a button stops the gate).

WARNING! FAAC strongly recommends that you install a non-contact reversing device for all gate systems.

WARNING! Any triggered reversing or stopping device prevents an activating command from being recognized. You cannot activate the gate to open or close until the reversing or stopping device has been cleared.

Refer to the operating logic tables on the next two pages for more detail.

A (Automatic) Logic

Gate Status	Open A	Open B	Stop	Opening Reversing Device(s)	Closing Reversing Device(s)	Warning Light
Closed	Opens both leaves and closes them after pause time	Opens single leaf connected to Motor 1 and closes it after pause time	No effect	No effect	No effect	Off
Opening	No effect	No effect	Stops	Stops; gate closes when reversing device no longer triggered	No effect	On
Opened	Closes both leaves immediately	Closes leaf immediately	Stops	No effect	Gate remains open until reversing devices no longer triggered	On
Closing	Opens both leaves immediately	Opens leaf immediately	Stops	No effect	Depends on DIP switch 4	Flashes
Stopped	Closes the leaves	Closes the leaf	No effect (opening is inhibited)	No effect	No effect (opening is inhibited)	On

S (Security) Logic

Gate Status	Open A	Open B	Stop	Opening Reversing Device(s)	Closing Reversing Device(s)	Warning Light
Closed	Opens both leaves and closes them after pause time	Opens single leaf connected to Motor 1 and closes it after pause time	No effect	No effect	No effect	Off
Opening	Closes both leaves immediately	Closes the leaf immediately	Stops	Stops; gate closes when reversing device no longer triggered	No effect	On
Opened	Closes both leaves immediately	Closes leaf immediately	Stops	No effect	Gate remains open until reversing devices no longer triggered	On
Closing	Opens both leaves immediately	Opens leaf immediately	Stops	No effect	Depends on DIP switch 4	Flashes
Stopped	Closes the leaves	Closes the leaf	No effect (opening is inhibited)	No effect	No effect (opening is inhibited)	On

B (Manned, Pulsed) Logic

Gate Status	Open A	Open B	Stop	Opening Reversing Device(s)	Closing Reversing Device(s)	Warning Light
Closed	Opens 1 or both leaves	No effect	No effect	No effect	No effect	Off
Opening	No effect	No effect	Stops	No effect	Stops	On
Opened	No effect	Closes 1 or both leaves	No effect	No effect	No effect	On
Closing	No effect	No effect	Stops	Stops	No effect	Flashes
Stopped	Opens 1 or both leaves	Closes 1 or both leaves	No effect	No effect	No effect	On

E (Semi-automatic) Logic

Gate Status	Open A	Open B	Stop	Opening Reversing Device(s)	Closing Reversing Device(s)	Warning Light
Closed	Opens both leaves	Opens single leaf connected to Motor 1	No effect	No effect	No effect	Off
Opening	Stops	Stops	Stops	Stops; gate closes when reversing device no longer triggered	No effect	On
Opened	Closes both leaves immediately	Closes leaf immediately	Stops	No effect	No effect (opening is inhibited)	On
Closings	Stops	Stops	Stops	No effect (opening is inhibited)	Depends on DIP switch 4	Flashes
Stopped	Closes the leaves	Closes the leaf	No effect (opening is inhibited)	No effect	No effect (opening is inhibited)	On

EP (Semi-automatic, Step by Step) Logic

Gate Status	Open A	Open B	Stop	Opening Reversing Device(s)	Closing Reversing Device(s)	Warning Light
Closed	Opens both leaves	Opens single leaf connected to Motor 1	No effect (opening is inhibited)	No effect (opening is inhibited)	No effect (opening is inhibited)	Off
Opening	Stops	Stops	Stops	Stops; gate closes when reversing device no longer triggered	No effect	On
Opened	Closes both leaves immediately	Closes leaf immediately	Stops	No effect	No effect (opening is inhibited)	On
Closing	Stops	Stops	Stops	No effect (opening is inhibited)	Depends on DIP switch 4	Flashes
Stopped	Gate leaves reverse direction	Gate leaf reverses direction	No effect (opening is inhibited)	No effect (opening is inhibited)	No effect (opening is inhibited)	On

C (Manned and Constant) Logic

Gate Status	Open A	Open B	Stop	Opening Reversing Device(s)	Closing Reversing Device(s)	Warning Light
Closed	Opens 1 or both leaves	No effect	No effect	No effect	No effect	Off
Opening	No effect	No effect	Stops	No effect	Stops	On
Opened	No effect	Closes 1 or both leaves	No effect	No effect	No effect	On
Closing	No effect	No effect	Stops	Stops	No effect	Flashes
Stopped	Opens 1 or both leaves	Closes 1 or both leaves	No effect	No effect	No effect	On

Installation Instructions

Installing the 412 Operator involves preparing the gate, installing the operator(s), installing the control panel, setting the torque adjustments on the control panel, and setting other operational controls.

Note: The following installation instructions assume you are fully capable of installing an electromechanical operator on a gate. This manual does not instruct you in designing a gate, installing a gate (whether on masonry, wood, or metal posts), or basic electrical wiring. The installation tasks discussed in this manual are tasks peculiar to the 412 Operator.

Prepare the Gate

Before you install the 412 Operator, you need to prepare the gate itself for the operator. Be sure to do the following three things:

1. Make sure that the gate structure is solidly built. Add reinforcing crosspieces if necessary to the gate leaves.
2. Make sure that the gate moves smoothly on its hinges without excessive friction by swinging it open and closed by hand. If necessary, lubricate all the gate's moving parts.
3. Provide limit stops for the gate leaves in the fully opened and fully closed positions (see Figure 4).

Install the Operator

Once you have prepared the gate, you are ready to proceed with the installation of the operator.

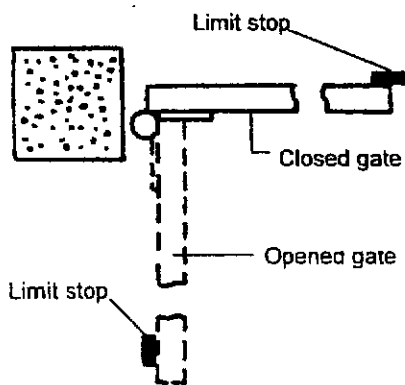


Figure 4. Provide positive limit stops for the gate leaf

Follow the instructions below to install your operator whether in an inward or outward swinging configuration.

Installing the operator consists of the following steps:

- Establishing the orientation of each gate leaf and its operator.
- Attaching the rear mounting bracket
- Attaching the operator to the rear mounting bracket
- Attaching the front mounting bracket to the operator
- Attaching the front mounting bracket to the gate leaf
- Attaching the operator's protective cover
- Installing the 450 MPS control panel
- Adjusting the torque for the operator
- Setting the operating controls

Establish the Orientation of the Operator and the Gate Leaf

Before you begin mounting brackets or attaching parts, you first need to establish the proper orientation of each operator in relation to its gate leaf.

Figure 2 (page 4) shows a biparting gate from the side where the operators are mounted. The operator attached to the hinge on the left of the gate must be an SX model. If the hinge is on the right side, the DX model must be installed.

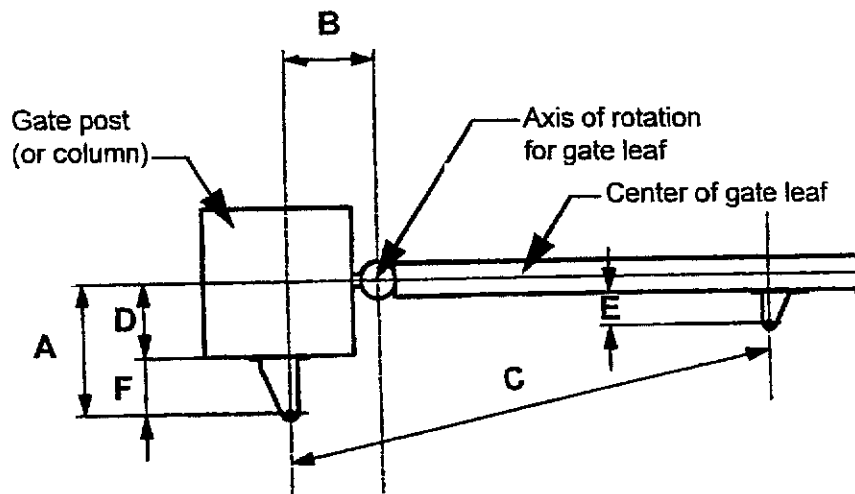
Installing the operator on the wrong side makes it impossible to install the cover of the operator.

Attach the Rear Mounting Bracket

Inward swinging gate:

You need to determine whether to attach the rear mounting bracket directly to the post (or wall) or to notch the post and install a recessed liner. Large pillars require a recessed liner to house the rear mounting bracket and part of the operator so that the pillar will not interfere with the swing of the gate when it is fully opened.

To determine whether you need a recessed liner, measure the distances *B* and *D* (shown in Fig. 5) on your gate. If your measure of *B* or *D* is greater than the dimensions shown for your operator in Figure 5, notch the post and construct a recessed liner for the post



Mounting Dimensions ^a		
	90-deg Swing	110-deg Swing
A	5 3/4 in. (14.5 cm)	4 7/8 in. (12.5 cm)
B	5 3/4 in. (14.5 cm)	4 7/8 in. (12.5 cm)
WARNING! A and B should differ by no more than 1/2 in. Larger differences may dangerously alter the speed of operation.		
C	35 1/8 in. (89.2 cm)	
D	4 in. (10 cm)	3 1/8 in. (8 cm)
E	3 1/8 in. (8 cm)	3 1/8 in. (8 cm)
F	Absolute minimum of 1 3/4 in. (4.5 cm)	

- ^a Gate speed increases as the dimensions A and B decrease. The torque adjustment may also affect the gate speed.
^b The sum of A and B must equal a minimum of 3 5/8 in. (9 cm).

Figure 5. Important mounting dimensions for inward-swinging 412 operators, top view

mounting bracket (see Figure 6). The recessed liner should be constructed of 3/16 or 1/4 in. steel with a minimum interior height of 11 13/16 in. (30 cm) so as to allow you to meet the required dimensions shown in Figure 5. Make sure the recessed liner is securely embedded in the post (or wall).

There are two parts to the rear mounting bracket. The horizontal bracket attaches to the operator, and the slotted vertical plate attaches to the gate post (see Figure 8). Weld the two parts together and bolt the assembly to the gate post of column. Note, though, that use of the vertical rear mounting plate is optional.

Once you have positioned the rear mounting bracket, attach the bracket to the post (or wall or recessed liner), making sure the dimensions on your gate system match those shown in Figure 5.

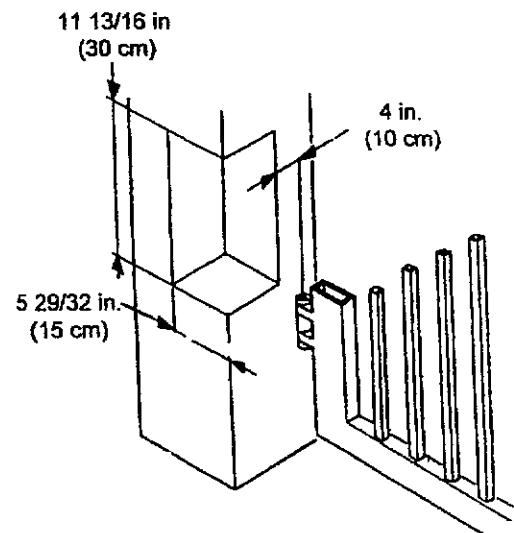


Figure 6. The required dimensions of the recessed liner when notching the gate post

Outward swinging gate:

If you are installing the 412 Operator to swing the gate outward, construct a steel elbow of sufficient size to attach to the gate pillar and rear mounting bracket (see Figure 7 for elbow dimensions).

Attach the Operator to the Rear Mounting Bracket

Attach the operator to the rear mounting bracket with the long pin and one snap ring on the bottom (see Figure 8).

Attach the Operator to the Front Mounting Bracket

Attach the operator to the front mounting bracket with the short pin and one snap ring on the bottom and one snap ring on the top (see Figure 9).

Attach the Front Mounting Bracket to the Gate Leaf

Disengage the operator's worm screw drive from its motor with the Manual Release. Insert the key in the

top of the motor assembly, and turn the key a half turn in the direction of the gate's closing.

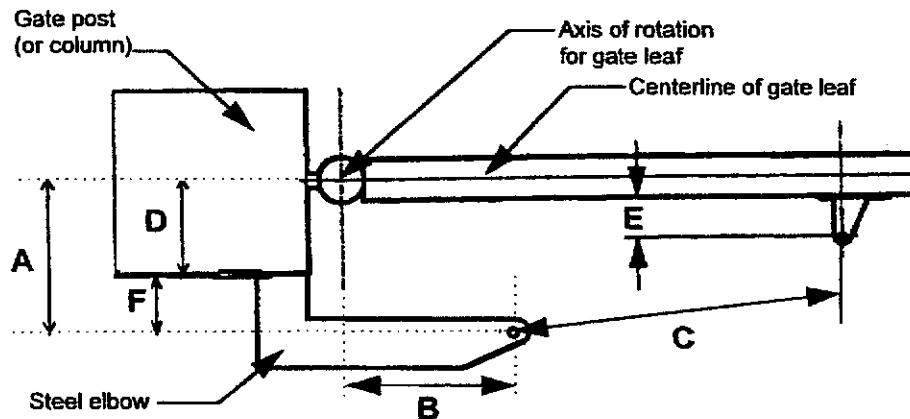
You should be able to lengthen or shorten the cylinder covering the operator's worm screw by pulling or pushing the cylinder. Lengthen or shorten the operator to the required distance for your gate installation:

Inward swinging: Lengthen the worm screw completely and push the cylinder in one inch.

Outward swinging: Shorten the worm screw completely and then pull the cylinder out one inch.

With the gate in the fully closed position, temporarily clamp the front mounting bracket (previously attached to the operator) to the gate leaf and insure that the cylinder of the worm screw is level.

Move the gate leaf by hand to the fully opened position against the gate stop and insure that the cylinder is level.



Mounting Dimensions ^a		
	90-deg Swing	110-deg Swing
A	5 3/4 in. (14.5 cm)	4 7/8 in. (12.5 cm)
B	5 3/4 in. (14.5 cm)	4 7/8 in. (12.5 cm)
WARNING! A and B should differ by no more than 1/2 in. Larger differences may dangerously alter the speed of operation.		
C	24 1/4 in. (62 cm)	
D	4 in. (10 cm)	3 1/8 in. (8 cm)
E	Absolute minimum of 3 1/8 in. (8 cm)	
F	Absolute minimum of 1 3/4 in. (4.5 cm)	

^a Gate speed increases as the dimensions A and B decrease. The torque adjustment may also affect the gate speed.

^b The sum of A and B must equal a minimum of 3 5/8 in. (9 cm).

Figure 7. Important mounting dimensions for outward-swinging 412 operators, top view

Next, you must determine that the worm screw has not reached the full extent of its travel. Remove the operator from the front mounting bracket and push or pull the cylinder in the direction of its opening direction of travel:

Inward swinging: You should be able to push the cylinder in about an inch.

Outward swinging: You should be able to pull the cylinder out about an inch.

If the worm screw was not at the full extent of its travel when attached to front mounting bracket, then with the operator detached from the front mounting bracket, permanently attach (weld) the front mounting bracket to the gate leaf (see Figure 10).

If the worm screw was at the full extent of its travel, try moving the front mounting bracket toward the hinge and retesting. If again the front mounting fully extends the worm screw, then the rear mounting

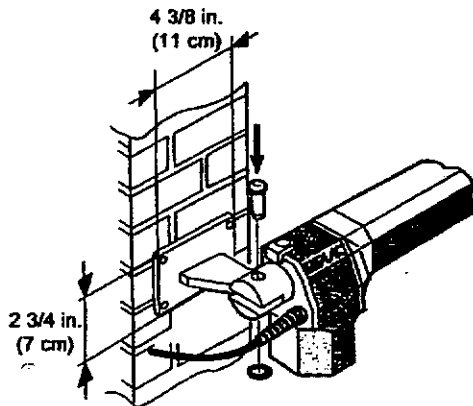


Figure 8. Attach the operator to the rear mounting bracket (an SX version is shown)

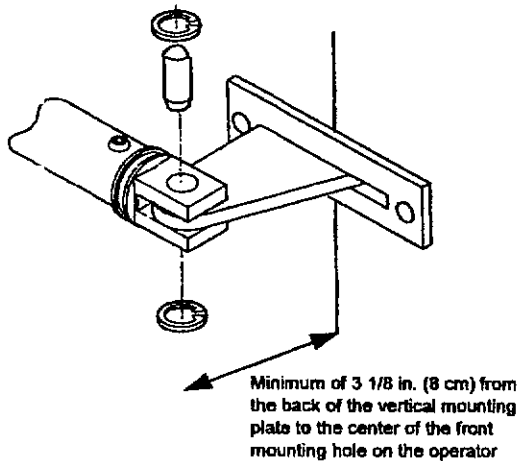


Figure 9. Secure the operator to the front mounting bracket with the short pin and 2 snap rings

dimensions are incorrect (see Figure 5 or 7, whichever applies to your installation). Reattach the rear mounting bracket as necessary.

Once the front mounting bracket is welded in place, you can reattach the operator to the bracket.

Attach the Operator Cover

Once the operator is attached to the gate leaf, you next prepare the cover for installation.

Caution: If you did not correctly establish the orientation of the gate leaf and properly install the DX model on the right side and SX on the left side, you will be unable to install the cover on either operator.

Position the mounting insert inside the aluminum cover and then slide the aluminum cover into position. Secure the cover and insert with the short screws provided (see Figure 11).

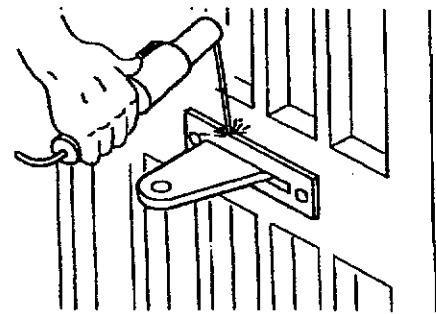


Figure 10. Weld the front mounting bracket into position after insuring the operator is level in the fully closed and fully opened positions

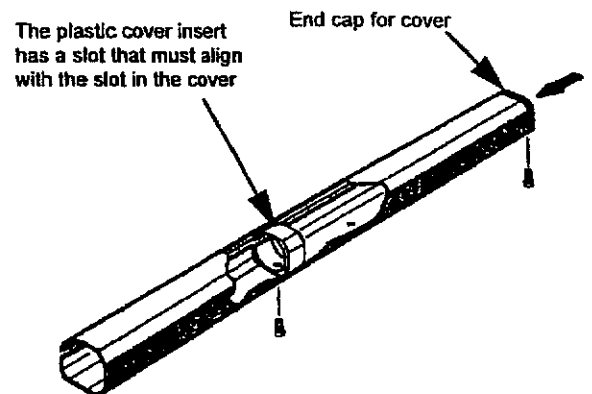


Figure 11. Attach the cover with two screws (SX model shown)

Install the 450 MPS Control Panel

Locate the control panel in the most convenient position possible, considering the movement of the gate. For example, a good position for the control panel box is on the inner face of the post or pillar. Figure 12 shows the typical layout for a two-leaf gate with two 412 Operators.

Installing the control panel consists of the following general steps:

- Connecting the main power to the control panel
- Connecting an activating device
- Connecting the operator(s) to the control panel
- Checking the motor's direction of rotation
- Connecting other devices (activating and reversing) to the control panel

The installer is responsible for grounding the operator systems, for providing the main power breaker switch, and for making sure that the entire gate system meets all applicable electrical codes.

Connect the Main Power Supply

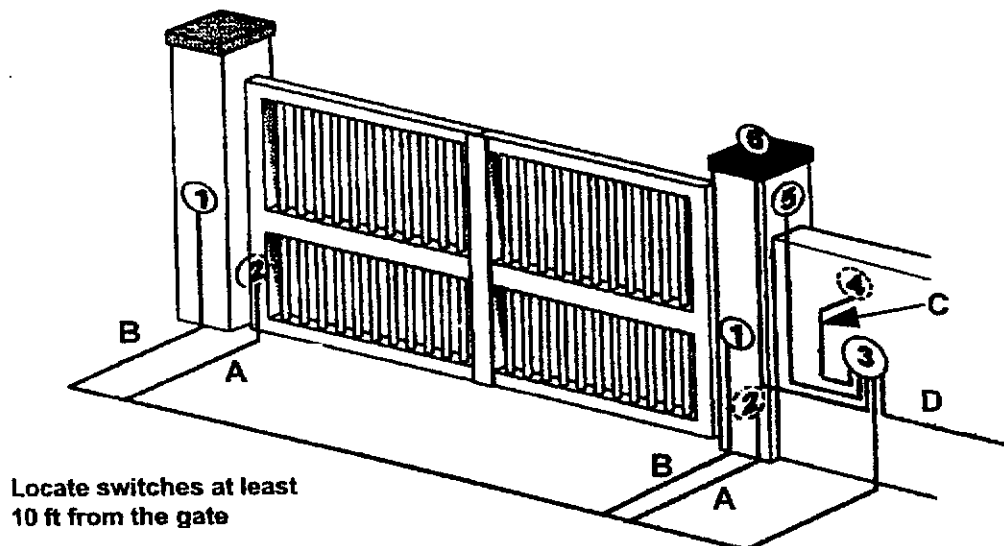
WARNING! Turn the main power off before you make any electrical connections or set any switches inside the control panel box.

WARNING! The voltage of the main power must match the required voltage of the 412 Operator and the 450 MPS control panel.

Wire the main power supply to control panel terminals in block J1 (see Figures 13 and 14). The installer is responsible for insuring that a separate, grounded circuit protected by a circuit breaker is between the control panel and the main power supply. All wiring should conform to applicable electrical codes, and all wiring and fittings should be weatherproof and/or suitable for burial.

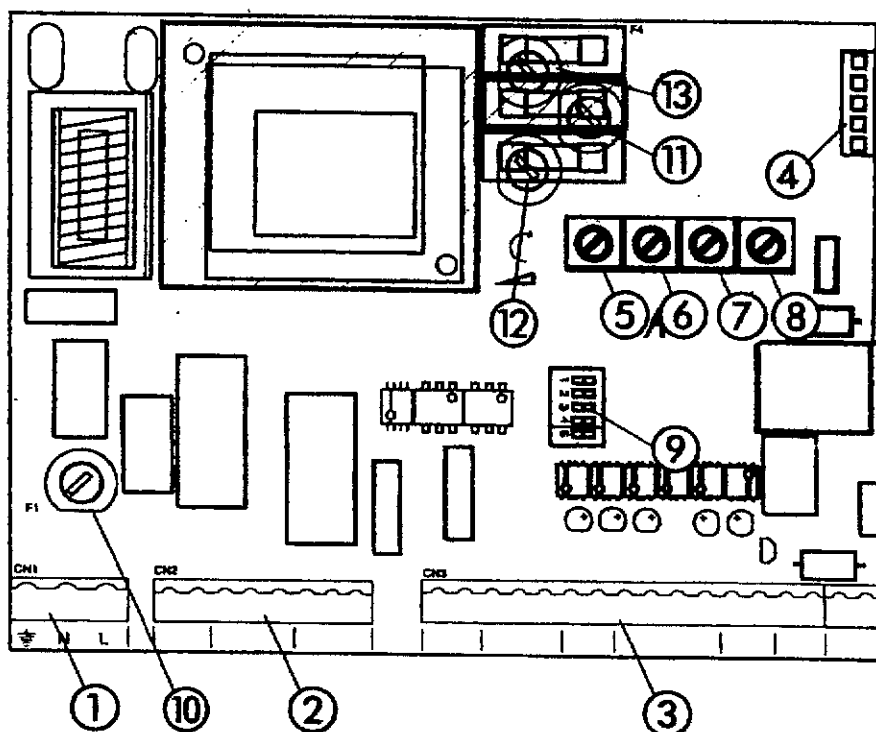
Connect the ground to the grounding terminal in block J1 and connect the power wires to the terminals labeled N (neutral) and L (phase).

Caution: The operators are grounded only by the grounded circuit the installer provides.



Gate Elements	Wire Gauges for Given Voltage
1 412 Operators: Note: Each requires a junction box	A 2 × 18 AWG for accessories
2 Photocells	B 4 × 14 AWG for the operators
3 450 MPS control panel and enclosure	C 5 × 18 AWG for the activating devices
4 Operation switch (2 or 3 button)	D 4 × 14 AWG up to 410 ft for the main power
5 Radio receiver	
6 Warning light	

Figure 12. The layout of a sample gate system



- 1 J1 terminal block for main power supply
- 2 J2 terminal block for connecting the operator(s)
- 3 J3 terminal block for low-voltage accessories
- 4 J4 quick connector port
- 5 Pressure adjustment potentiometer
- 6 Pause time potentiometer
- 7 Potentiometer for adjusting open/close time

- 8 Leaf delay potentiometer
- 9 DIP switch assembly

Fuses	220 VAC	115 VAC
10 F1, Main power	5 A	10 A
11 F2, Accessories	800 mA	800 mA
12 F3, Electric lock	1.6 A	1.6 A
13 F4, Microprocessor	250 mA	250 mA

Figure 13. The 450 MPS control panel

Connect One Activating Device

WARNING! Turn the main power off before you make any electrical connections or set any switches inside the control panel enclosure.

For the purposes of installation you need to connect at least one normally open (N.O.) activating device for your operator(s).

- If you have a two-leaf gate design, connect the activating device to terminals 18 and 19.
- If you have a one-leaf gate design, connect the activating device to terminals 16 and 17.

You use this activating device in the rest of the installation process. You can connect additional activating devices later.

Connect the Operator(s) to the Control Panel

WARNING! Turn the main power off before you make any electrical connections or set any switches inside the control panel box.

Using a Junction Box

Connecting your operator(s) to the control panel may require the use of one or more junction boxes. Whether you need 0, 1, or 2 U.L. Listed junction boxes depends on your gate design (refer to Figure 15 below).

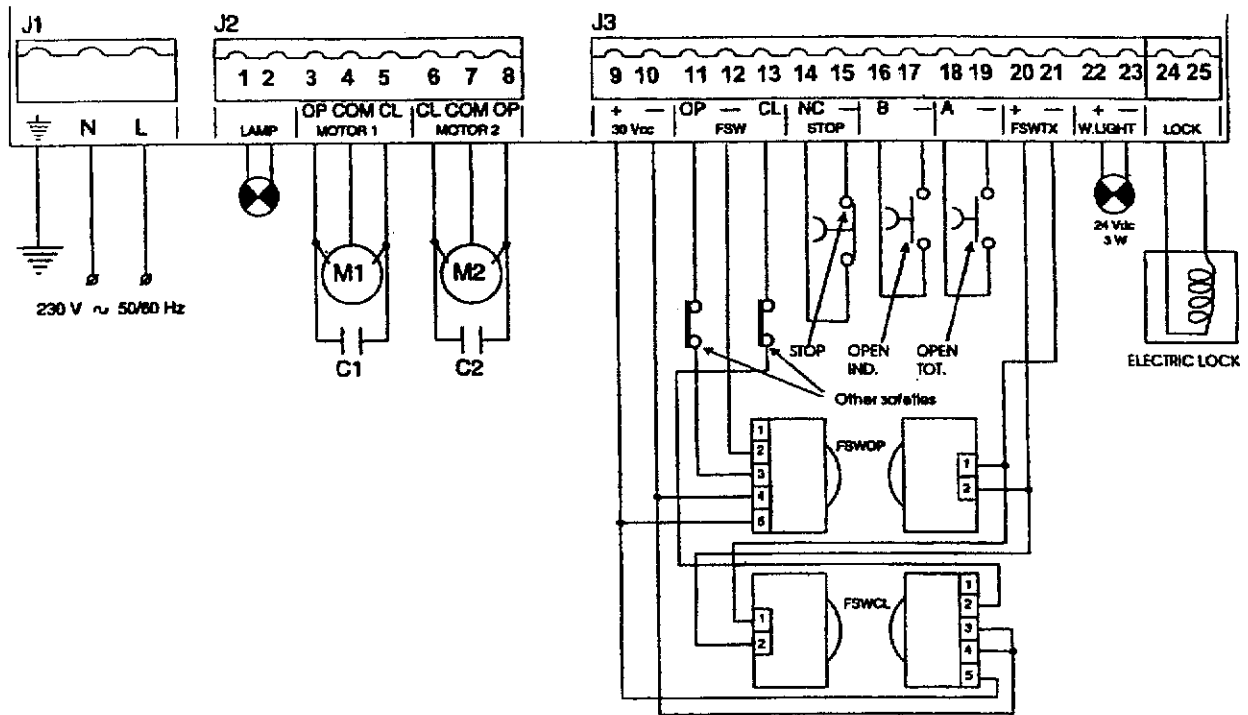


Figure 14. The terminal strip wiring of the 450 MPS

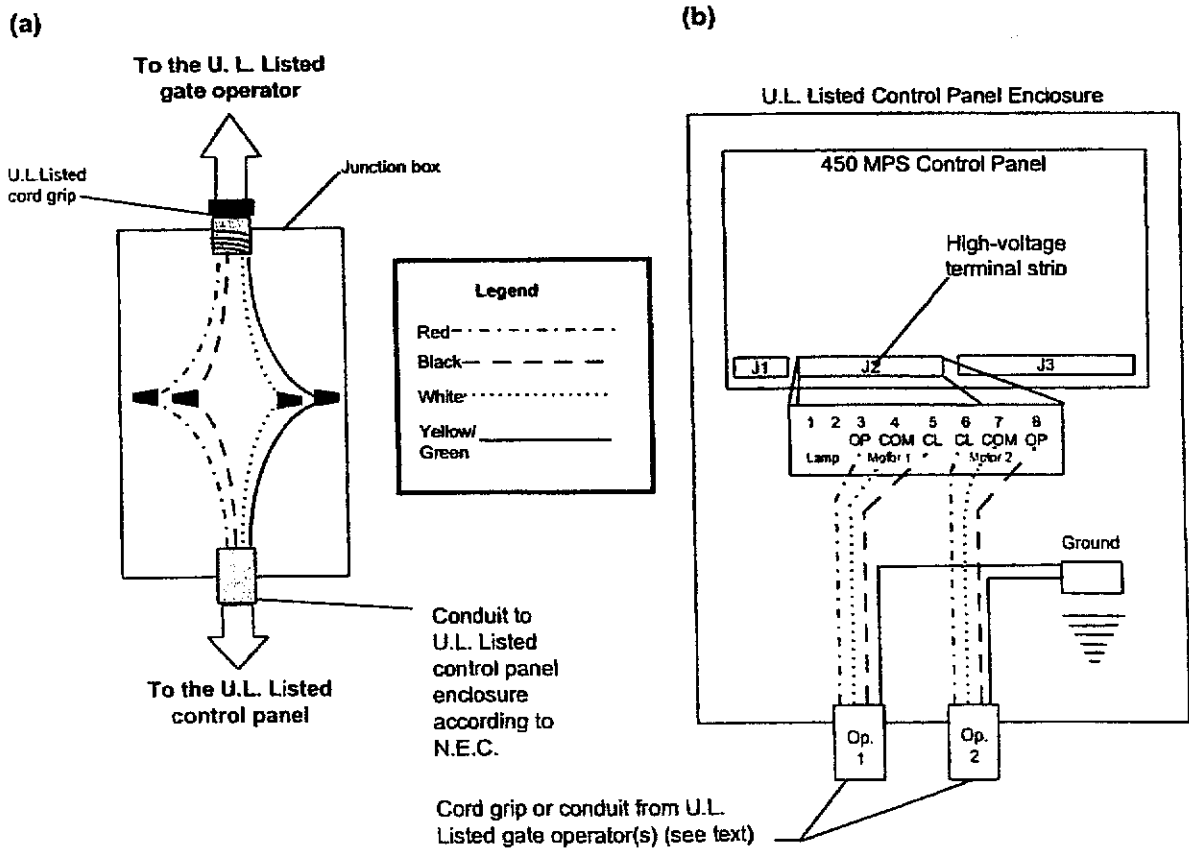


Figure 15. Wiring detail (a) inside the junction box and (b) from the junction box or operator to the high-voltage terminal strip on the 450 MPS control panel

If any operator is more than 2 ft away from the U.L. Listed control panel enclosure, the connection must be made inside a junction box. Use a U. L. Listed cord grip where the operator cord enters the junction box; use conduit between the junction box and the enclosure.

Connecting the Operator(s)

Caution: Do not use the terminal connections for Motor 2 (terminal 6, 7, and 8) if yours is a one-leaf gate design.

Note: If you have a one-leaf gate design, the operator must be connected to Motor 1 (terminals 3, 4, and 5).

If your gate system has one operator, connect the capacitor and the brown and black (or red and black) wires from your operator to the terminals 3 and 5 in block J2 for Motor 1. Connect the blue (or white) wire from the operator to terminal 4 for Motor 1.

Note: If you want to delay the closing of one gate leaf in a two-leaf gate design, be sure to connect its operator to Motor 1 (terminals 3, 4, and 5).

If your gate system has two operators, connect the second operator to terminals 6, 7, and 8 in block J2 for Motor 2. Connect the capacitor and the brown and black (or red and black) wires to terminals 6 and 8, and connect the blue (or white) wire from the operator to terminal 7 for Motor 2.

Check the Motor's Direction of Rotation

After you have connected the main power supply, one activating device, and the operator(s) to the control panel, you need to check the direction of rotation for each operator motor in your gate design.

To check a motor's direction of rotation, you must have three closed circuits on terminal block J3. Install one circuit between terminals 11 and 13, another circuit between 13 and 21, and another circuit (or stop device) between terminal 14 and 15.

You cannot check the motor's direction of rotation without these circuits (jumpers) or the accessories. When properly prepared for testing, the LEDs DL2 and DL3 should be illuminated.

WARNING! Running the operator—even for testing purposes—without a connected reversing device is potentially dangerous. Do not place yourself within the path of the moving gate during your test.

Disengage the operator(s) with the Manual Release key, and open the gate by hand about halfway.

Next, engage the operator(s) with the Manual Release key so that you can check the rotation of the motor(s).

Turn on the main power and send an activating signal to the operator. The gate leaf (or leaves) should open. If a gate leaf closes, then you need to turn off the main power and reverse the connection of the brown and black (or red and black) wires on terminal block J2 for the operator controlling that leaf. Then you need to recheck the rotation direction again.

If your gate system has two operators, be sure the motor of each rotates in the correct direction.

After having completed your test of the motor's direction of rotation, replace any test circuits you installed (between terminals 11 and 13, between 13 and 21, and between 14 and 15) with the proper reversing and stop devices. The instructions for installing such accessories follow.

Connect Other Devices

WARNING! Turn the main power off before you make any electrical connections or set any switches inside the control panel box.

Now you can connect additional reversing and activating devices to the control panel. Refer to Figure 13 for the general control panel layout, and refer to Figure 14 for the layout of the terminal strip.

Note: The 450 MPS control panel allows a maximum accessory load of 500 mA.

Power Supply for Accessories: You can access a 30 VDC output for supplying power to accessories that require DC voltage through terminals 9 and 10 (located above the label *30 Vcc*) on terminal block J3. In most cases, this source can be used to power 24 VDC accessories.

Reversing Devices: Reversing devices include photocells, inductive loops, and so forth. All of the reversing devices should have contacts of the normally closed (N.C.) type. Where you connect a device depends on whether you want the device to operate during opening or during closing.

Note: A reversing device is required for a U.L. recognized installation.

Caution: Failure of a reversing device that operates during opening causes a gate to lock in the closed position and requires the use of the Manual Release key.

To wire photocells, refer to Figure 14 (see FSWOP for opening photocells, and FSWCL for closing photocells—the photocells must be wired as shown). See Figure 16 for the wiring of inductive loops. In either case, if you have multiple devices, wire them in series.

FAAC International, Inc., strongly recommends you install reversing devices. If you choose not to install such devices, then you must install the necessary circuit(s) for the control panel to work.

- If you do not install an opening reversing device, install a circuit between 11 and 21 on terminal block J3.

- If you do not install a closing reversing device, install a circuit between 13 and 21 on terminal block J3.

In addition, terminal block J3 requires a fail-safe connection for the photocells. Connect the photocells to terminals 20 and 21 in the FSWTX grouping.

Activating Devices and Radio Receiver: The activating devices and radio receiver for your gate must have normally open (N.O.) contacts. If you have only one gate leaf, connect such devices to terminals 16 and 17. If your gate has two leaves, connect the devices to terminals 18 and 19.

In addition, terminal block J3 requires a fail-safe connection for the transmitter of the photocells. Connect the transmitter to terminals 20 and 21 in the FSWTX grouping.

Figure 17 shows how to connect a three-wire receiver, and Figure 18 shows how to connect a four-wire receiver.

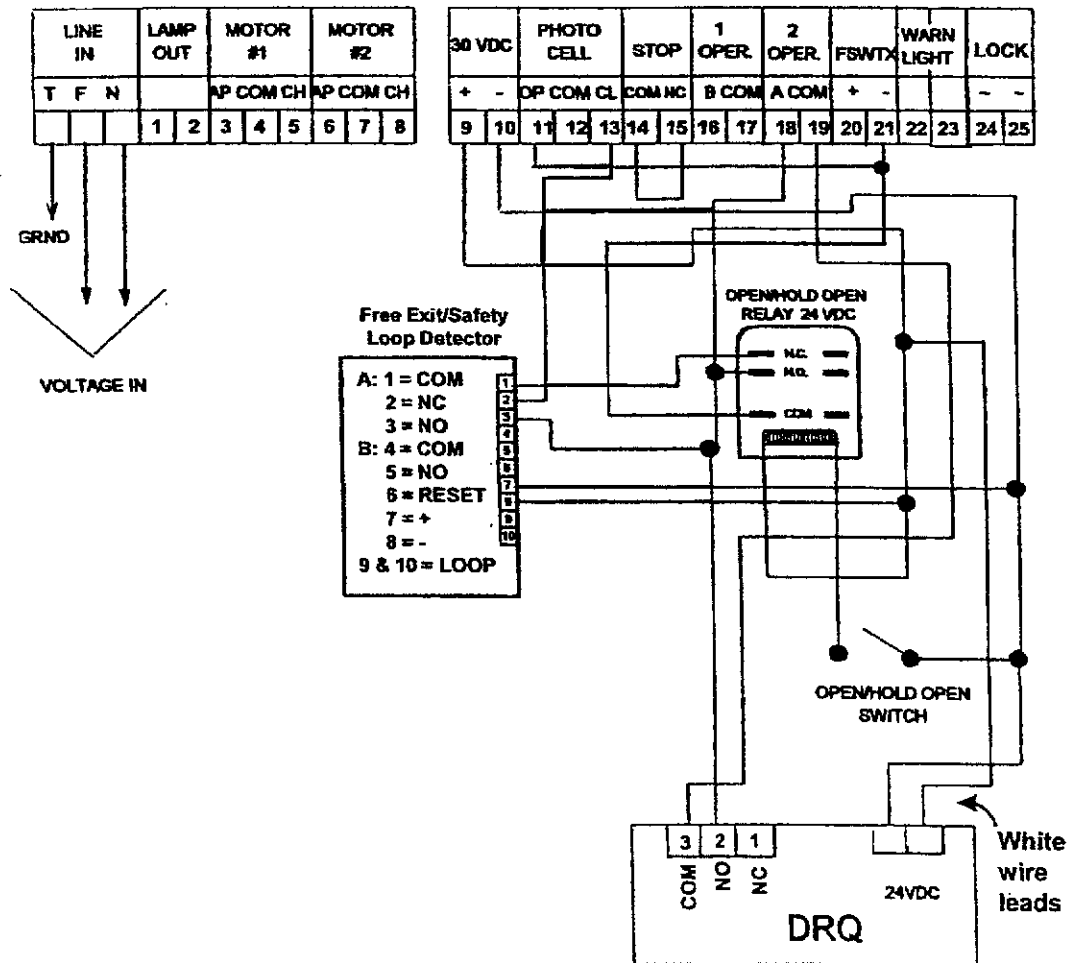


Figure 16. Wiring diagram showing loop detector

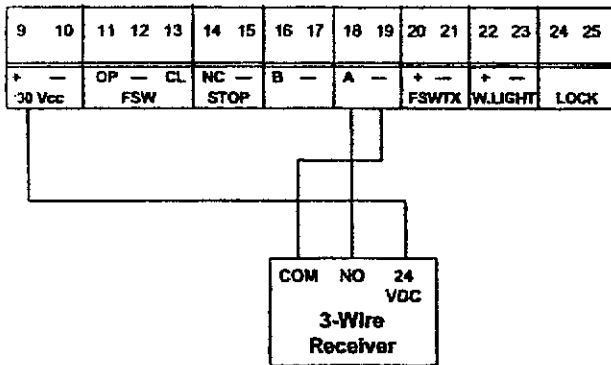


Figure 17. Connect a three-wire receiver

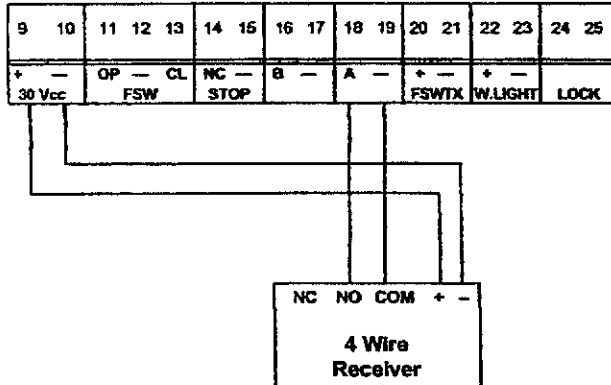


Figure 18. Connect a four-wire receiver

Decoder Card: If you are installing the Digicard magnetic card reader, or the Digikey keyboard, use the quick-fit connector J4 for the DS (formerly the MD01) decoder card (see Figure 13).

Open/Hold Open Device: To open and hold open the gate, an Open/Hold Open device must make a set of contacts across terminals 18 and 19 (or 16 and 17) and must break a set of contacts between terminals 13 and 21 (see Figure 19).

WARNING! Any triggered reversing or stopping device prevents an activating command from being recognized. You cannot activate the gate to open or close until the reversing or stopping device has been cleared.

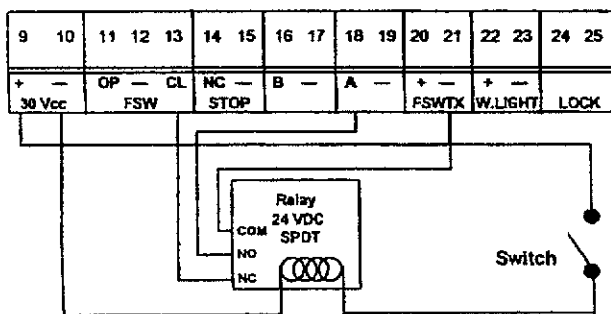


Figure 19. Connect an Open/Hold Open device to the 450 MPS control panel

Stop Button: The stop button you install must have normally closed (N.C.) contacts. Multiple stop buttons must be wired in series. Connect your stop device between terminals 14 and 15.

Note: If you choose not to install a stop button, you must install a circuit between these terminals for the control panel to work.

The LED Indicators: The five light-emitting diodes (LEDs) on the control panel can be used to check for the proper functioning of the devices you attach to the control panel. The LED lights are on whenever the contacts are closed across each of the respective terminals.

DL1 and DL2 should illuminate only when an activating signal is sent for 2 and 1 gate leaves, respectively. DL3 should be illuminated except when the stop button is pressed. DL4 and DL5 should be illuminated except when the reversing devices, for opening and closing, respectively, are triggered. Use the LEDs and the table below to determine if the accessory devices you have installed are operating properly.

LED	On	Off
DL1, Open 2 leaves	Command active	Command inactive
DL2, Open 1 leaf	Command active	Command inactive
DL3, Stop	Command not active	Command active
DL4, FTSW Open	Opening reversing devices not triggered	Opening reversing device triggered
DL5, FTSW Close	Closing reversing devices not triggered	Closing reversing device triggered

Electric Lock: An electric lock can make use of the reversing stroke function controlled by DIP switch 5. A reversing stroke is a short closing phase that allows the electric lock time to disengage itself before the operator starts its opening. Use DIP switch 5 if necessary for your lock to function correctly. Connect your lock to terminals 24 and 25. The terminals provide 12 VAC pulsed power.

Magnetic Lock: Figure 20 shows how to connect a mag lock to the 450 MPS control panel

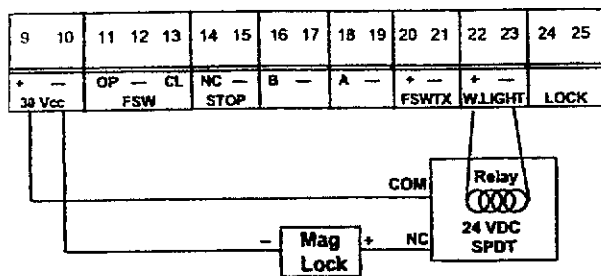


Figure 20. Connect a mag lock to the 450 MPS with an external relay

Warning Light: Connect a warning light to terminals 22 and 23 in the group labeled *W.LIGHT* in terminal block J3. The terminals provide an output voltage of 30 VDC, maximum power 3 Watts. This output voltage will power most 24 VDC warning lights.

Note: The behavior of the warning light varies according to the logic you have set.

Logics A, S, E, EP, and B: The warning light is on steadily during opening and the pause phase. During closing, the light flashes.

Logic C: The warning light is on steadily during opening and flashes during closing.

Set Operating Controls

WARNING! Turn off the main power before you make any electrical connections or set any switches inside the control panel box.

Note: Some DIP switch assemblies are labeled differently depending on their date of manufacture. OPEN indicates *off* and ON indicates *on*.

You need to set DIP switches and adjust some potentiometers on the control panel for your gate's operation. The 450 MPS Control Panel has 5 DIP switches and 4 potentiometers that control a wide range of functions.

Set DIP Switches

Switches 1, 2, and 3 (Operating Logic)

The 450 MPS Control Panel offers six operating modes: A, S, E, EP, B, and C. B and C logic are appropriate for guard station applications of the 412 Operator.

Refer to the operating logic tables earlier in these instructions for more detail.

Switches 1, 2, and 3 control the operating logic according to the following scheme:

Logic	Switch		
	1	2	3
A	off	off	off
S	on	off	off
E	off	on	off
EP	on	on	off
B	on	on	on
C	off	off	on

Switch 4 (Reversing Device Behavior on Closing)

Refer to the operating logic tables earlier in this manual and to the chart below for how to set DIP switch 4.

Gate Behavior During Closing	Switch 4
Gate immediately reverses its direction when a reversing device is triggered	off
Gate stops and reverse its direction when reversing device is no longer triggered	on

Switch 5 (Reversing Stroke)

Some electric locks require a reversing stroke to disengage the lock. If your lock requires this reversing stroke, set DIP switch 5 according to the following chart.

Reversing Stroke	Switch 5
Not activated	off
Activated	on

Adjust the Potentiometers

The four potentiometers control the torque, the pause time between opening and closing, the opening/closing time of operation, and the leaf delay on closing.

Torque

The torque (or pressure) is adjustable from 0 to 72 lb (0 to 320 daN). Turn the potentiometer clockwise to increase torque/pressure and counterclockwise to decrease the torque/pressure. FAAC recommends you adjust the torque/pressure so that the gate stops when it meets with a force of more than 33 lb (15 kg).

WARNING! The torque/pressure adjustment may operate the gate leaf with enough force to endanger people and seriously damage the gate leaf itself. Increase the torque/pressure in *very* small increments (1/4 turn), and set it at the *minimum* level necessary for the gate's operation. It is the installer's responsibility to make sure the torque/pressure is correctly set.

Pause Time

The pause time between opening and closing can be adjusted from 5 to 240 seconds. Turn the potentiometer clockwise to increase the pause time and counterclockwise to decrease the pause time.

Opening/Closing Time

The opening/closing time is adjustable from 10 to 62 seconds. The approximate opening/closing time for a 90-degree opening is 18 seconds. Turn the potentiometer clockwise to increase the time and counterclockwise to decrease the time.

For optimal operation, set the time so that the motor remains active for a few seconds after the leaf has reached its limit stop for opening and for closing.

Leaf Delay

You may choose to delay one leaf on closing for overlapping gate leaves. Be sure the operator on the leaf for delayed closing is connected to Motor 1. On opening, the leaf connected to Motor 2 is delayed 2.5 sec.

Note: You cannot *adjust* this opening delay of the operator connected to Motor 2. However, you can avoid the opening delay—and closing delay—by connecting both operators (and their capacitors) to Motor 1.

The closing leaf delay time is adjustable from 0 to 28 seconds. Turn the potentiometer clockwise to increase the time and counterclockwise to decrease the time.

Note: If one-leaf gate designs, be sure to set the potentiometer for leaf delay to its minimum (0 seconds).

Note: If the opening/closing time is set at less than the leaf delay time, the delayed leaf closes at the end of the closing time.

Maintenance

The 412 Operator

The FAAC 412 Operator requires no maintenance. Periodically inspect the operator, however, to confirm the suitability of the hardware.

The Control Panel

The control panel requires no maintenance, but every six months you should verify that the torque adjustment setting is appropriate. FAAC recommends that the torque be set so that the gate leaf stops if it encounters a force of more than about 33 lb (15 kg).

Troubleshooting

WARNING! Turn the main power off before you make any electrical connections or set any switches or potentiometers inside the control panel box.

Problem: The gate does not respond to an activating signal.

Solutions: Verify that you have correctly wired the operator to the control panel.

Verify that you have correctly wired the activating device to the control panel. Where you connect activating devices depends on whether you have a one-leaf gate or a two-leaf gate. Refer to Figure 14.

Check the LED DL3. The LED should be illuminated. If it is not, then the stop device is preventing your gate from opening or closing.

Check fuses F1 (for the motor[s] of the operator[s]) and F2 (for accessories such as activating devices). If necessary, replace a worn out fuse.

Verify that your activating device works properly. Either the LED DL1 (for a two-leaf gate) or DL2 (for a one-leaf gate) should turn on when you signal the gate to open or to close.

- If neither LED turns on when you signal the gate, then the problem may be in your activating device. Short across the relevant terminals for your gate design. If the short causes the gate to close (or open), then the problem is in the activating device. Repair or replace the device.
- If the wrong LED turns on, then you need to rewire the activating device to match the number of gate leaves you have.

Problem: The radio controlled opener does not open the gate.

Solutions: Check the light on the front of the remote transmitter. It should illuminate when you signal the gate. If it does not illuminate and if the batteries are okay, repair or replace the transmitter.

Verify that the wiring for the radio controlled device is correct. The device should be wired to the proper terminals, B and – or A and – in block J3.

Check the LED DL1 (for a two-leaf gate) or DL2 (for a one-leaf gate). One of them should turn on when you signal the gate to open or to close. If neither one illuminates, then check the wiring for the antenna and correct it if necessary.

Determine if the fault is in the receiver by temporarily connecting a push button device across the activating terminals. If such a push button device opens the gate, repair or replace the receiver.

Problem: The gate doesn't open (or close) though the motors are running.

Solutions: Make sure that the motor is running in the right direction, and make sure the Manual Release mechanism has fully engaged the worm screw drive.

Increase the torque in small $\frac{1}{4}$ turn increments to see if the system needs more torque.

Problem: The gate opens but does not close.

Solutions: Make sure you have selected the desired operating mode.

Verify that the reversing devices are working properly. The LEDs DL4 and DL5 should be illuminated. If they both are not illuminated, then one of your reversing devices is preventing the gate from responding to your signal. Check the devices.

If the motor is running, insure that the torque adjustment is correctly set. Increase the torque in small $\frac{1}{4}$ turn increments to see if the system needs more torque.

Problem: The gate does not fully open (or close).

Solutions: Check the operator's opening/closing time selection. You should set the potentiometer so that the motor runs long enough for the gate to open or close.

Check to see that there are no obstructions in the path of the gate or that the hinges are not binding.

Increase the torque to see if the system needs more torque.

Problem: The operator doesn't work smoothly and the gate jerks as it opens and closes.

Solutions: Make sure the Manual Release mechanism has fully engaged the worm screw operation of the operator.

Make sure that a flexible gate leaf is not the problem. If the gate leaf flexes, then stiffen the gate or use a slower operator.

Limited Warranty

To the original purchaser only: FAAC International, Inc., warrants, for twelve (12) months from the date of invoice, the gate operator systems and other related systems and equipment manufactured by FAAC S.p.A. and distributed by FAAC International, Inc., to be free from defects in material and workmanship under normal use and service for which it was intended *provided* it has been properly installed and operated. FAAC International, Inc.'s obligations under this warranty shall be limited to the repair or exchange of any part of parts manufactured by FAAC S.p.A. and distributed by FAAC International, Inc. Defective products must be returned to FAAC International, Inc., freight prepaid by purchaser, within the warranty period. Items returned will be repaired or replaced, at FAAC International, Inc.'s option, upon an examination of the product by FAAC International, Inc., which discloses, to the satisfaction of FAAC International, Inc., that the item is defective. FAAC International, Inc. will return the warranted item freight prepaid. The products manufactured by FAAC S.p.A. and distributed by FAAC International, Inc., are not warranted to meet the specific requirements, if any, of safety codes of any particular state, municipality, or other jurisdiction, and neither FAAC S.p.A. or FAAC International, Inc., assume any risk or liability whatsoever resulting from the use thereof, whether used singly or in combination with other machines or apparatus.

Any products and parts not manufactured by FAAC S.p.A. and distributed by FAAC International, Inc., will carry only the warranty, if any, of the manufacturer. This warranty shall not apply to any products or parts thereof which have been repaired or altered, without FAAC International, Inc.'s written consent, outside of FAAC International, Inc.'s workshop, or altered in any way so as, in the judgment of FAAC International, Inc., to affect adversely the stability or reliability of the product(s) or has been subject to misuse, negligence, or accident, or has not been operated in accordance with FAAC International, Inc.'s or FAAC S.p.A.'s instructions or has been operated under conditions more severe than, or otherwise exceeding, those set forth in the specifications for such product(s). Neither FAAC S.p.A. or FAAC International, Inc., shall be liable for any loss or damage whatsoever resulting, directly or indirectly, from the use or loss of use of the product(s). Without limiting the foregoing, this exclusion from liability embraces a purchaser's expenses for downtime or for making up downtime, damages for which the purchaser may be liable to other persons, damages to property, and injury to or death of any persons. Neither FAAC S.p.A. or FAAC International, Inc., assumes nor authorizes any person to assume for them any other liability in connection with the sale or use of the products of FAAC S.p.A. or FAAC International, Inc. The warranty hereinabove set forth shall not be deemed to cover maintenance parts, including, but not limited to, hydraulic oil, filters, or the like. No agreement to replace or repair shall constitute an admission by FAAC S.p.A. or FAAC International, Inc., of any legal responsibility to effect such replacement, to make such repair, or otherwise. This limited warranty extends only to wholesale customers who buy directly through FAAC International, Inc.'s normal distribution channels. FAAC International, Inc., does not warrant its products to end consumers. Consumers must inquire from their selling dealer as to the nature and extent of that dealer's warranty, if any.

This warranty is expressly in lieu of all other warranties expressed or implied including the warranties of merchantability and fitness for use. This warranty shall not apply to products or any part thereof which have been subject to accident, negligence, alteration, abuse, or misuse or if damage was due to improper installation or use of improper power source, or if damage was caused by fire, flood, lightning, electrical power surge, explosion, wind storm, hail, aircraft or vehicles, vandalism, riot or civil commotion, or acts of God.

FAAC International, Inc.
303 Lexington Avenue
Cheyenne, WY 82007